KLEBTEC HOT MELT GLUING TECHNOLOGY for many assembly and packaging applications

Glue Assemble Finished



GPR-B

In the bag reactive hot melt with gear pump delivery. Model GPR/B for use with polyurethane hot melt adhesive. Loading of hot melt into the tank/gear pump assembly is via a D/A cylinder which pushes out hot melt from its foil wrapping into a heated tank. The gear pump drives thereafter the hot melt to the point of application..









PUR Hot Melt need not be removed from its outer foil wrapping, only a cut away at the base of the pack is required to create an annulus form to allow the hot melt to escape into the feed tank.

Upon displacement of the PUR Hot Melt, the outer wrapping is sealed at the base of the retainer cylinder by a hot sealing ring. In consequence, no air enters the feed tank.

No gas blanket is required for the feed tank.

Filter with large sized surface, is easily exchangeable.

Upon 100% displacement of the PUR Hot Melt into the feed tank, a signal is indicated to advise operators to reload another bag. Replacement of bags is easily facilitated.

For optimal heat transference, the gear pump is mounted direct on to the tank bottom plate.

For variable outputs of hot melt, a frequency inverter can take receipt of signals, either automatically or manually between voltages 0-10 V which will vary the RPM of the gear pump.

Subject to technical modification without prior notice

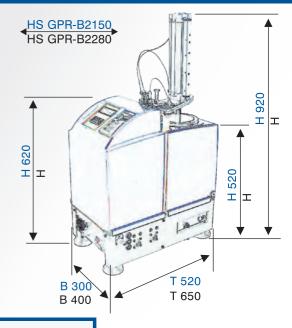
C € Made in Germany



HS 2000

GPR/B

Application	GPR-B2150	GPR-B2280
Tank capacity	max. 4 kg	max. 24 kg
Pre-melt section	2 kg, 2,5 kg, 3 kg	18 kg, 20 kg
Feed system	1 Gear pump	1 Gear pump
Output *	4 kg/hour	14 kg/hour
Air cylinder operating pressure	2 bar	2 bar
Temperature range**	50°C- 200 degC	50°C- 200 degC
Hose connections	2	2
Mains supply	230 volts~50 Hz	400 VAC~50 Hz
Power	2000 W	3500 W
Weight	ca. 70 kg	ca. 80 kg



- * Tested with a viscosity of 15 000 mPaS at 140 deg. C
- ** Standard range / Maximum 230 deg C

Technical specifications are subject to modification without prior notice

Accessories Hot melt gluing technology

For many assembly and packaging applications







HS 2000 GPR/B



Easy to Operate

Glue Assemble Finished

Hand-Guns

- Light weight and flexible hoseConnection compatible to all
- systems
- Durable, light-weight gun (400 grams)
- Immediate start of pump using the gun
- 360 degree swivel attachment without disturbing cable
- Cool hand grip

Application Heads

- Small measures
- Expansion of heads by modular design
- Connection compatible for nearly all hot melt glue systems
- Adjusting screw for fine dosing output
- Integrated filter with screw-lock easy accessible

Heated Hoses Nozzles of High Grade Steel

- Flexible hoses
- Various lengths available
- Adaptable to existing systems
- Nozzles for various applications

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